

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A business form, comprising;
  - a first substrate having a first property and having first and second longitudinal side edges and first and second transverse end edges;
  - a second substrate having a second property distinct from said first property, said second substrate is placed adjacent said first substrate such that said second substrate is joined to said first substrate along one of said side or end edges to form a substantially planar business form;
  - at least one element removable from one of said first and second substrates;
  - a plurality of patterns of material disposed between one of said sides or end edges of each of said first and second substrates to form leveling aids, said plurality of patterns of material being applied to said first and second substrates such that at least one pattern is on each of said first and second substrates and adjacent one of said first and second longitudinally extending side edges and first and second transverse end edges, and said plurality of patterns of material are spaced from one another;
  - at least one of said plurality of patterns of material connecting said first substrate to said second substrate; and
  - wherein said plurality of patterns of material with said first and second substrates create a substantially planar business form assembly having at least one removable element in that said patterns of material ~~rise from a surface of~~ on each of said first and second substrates ~~an amount are~~ substantially equal to ~~at least one of said element or~~ said one of said plurality of patterns of material connecting said first substrate to said second substrate to create a lay flat business form assembly.

2. (Previously Presented) A business form as recited in claim 1, wherein said patterns of material are selected from a group consisting of continuous, discontinuous, segmented, uninterrupted arrangement and combinations thereof.

3. (Previously Presented) A business form as recited in claim 2, wherein said patterns of material are selected from a group consisting of stripes, strips, dots, geometric shapes, printed designs and combinations thereof.

4. (Previously Presented) A business form as recited in claim 1, wherein said first and second properties are compositions of material.

5. (Previously Presented) A business form as recited in claim 4, wherein said compositions of material is selected from a group consisting of cellulosic, plastics, metal based films and combinations thereof.

6. (Previously Presented) A business form as recited in claim 1, wherein the spacing between said plurality of patterns of material extends less than an area between one of said side edges or said end edges.

7. (Original) A business form as recited in claim 1, wherein a plurality of said planar business form assemblies when placed in a stack will have a substantially square, cube or rectangular configuration.

8. (Previously Presented) A business form as recited in claim 1, wherein said plurality of patterns of material are selected from a group including glassine, machine glazed paper, highly calendered paper, starch or wax based coatings, silicone coatings and combinations thereof.

9. (Original) A business form as recited in claim 8, wherein the coatings have a roughened surface.
10. (Cancelled).
11. (Original) A business form as recited in claim 1, wherein said plurality of patterns may be provided with indicia.
12. (Original) A business form as recited in claim 1, wherein said plurality of patterns decrease surface affinity between said planar business form card assemblies.
13. (Previously Presented) A business form as recited in claim 1, wherein each of said first and second properties is thickness.
14. (Original) A business form as recited in claim 1, wherein said element removable from the form assembly is selected from a group including cards, tags, coins, chips, labels and combinations thereof.
15. (Cancelled).
16. (Cancelled).
17. (Cancelled).
18. (Cancelled).
19. (Cancelled).

20. (Currently Amended) A business form assembly, comprising;  
a substrate having first and second portions distinct from one another and placed adjacent one another, said first and second portions are joined one to another through a first pattern of material applied along an edge of each of said first and second portions;  
~~one each~~ of said first and second portions having at least a second pattern of material disposed thereon and spaced from said first pattern;  
at least one removable element contained within one of said first and second portions, said removable element having a first thickness different than at least one of said first and second portions;  
said first and second patterns of material ~~extending from a surface of one of said first and second portions to create a second thickness substantially equal to said first thickness and to~~ form leveling aids such that said business form can lay substantially flat in a stack and said first and second patterns with said removable element cooperating to form a substantially coplanar assembly;  
said first and second portions with said removable element and said first and second patterns of material are connected to additional business form assemblies to create a continuous business form arrangement; and  
wherein said continuous business form arrangement is wound on itself to form a roll of business form assemblies with removable elements.

21. (Original) A business form assembly as recited in claim 20, wherein said first and second patterns of material are selected from a group including glassine, machine glazed paper, highly calendared paper, wax or starch based coatings, silicone coatings, ink and combinations thereof.

22. (Original) A business form assembly as recited in claim 20, wherein said at least one of said first and second patterns of material are provided with indicia.

23. (Original) A business form assembly as recited in claim 20, wherein said removable element is selected from a group including cards, tags, coins, chips, labels and combinations thereof.

24. (Currently Amended) A stack of business form assemblies having at least one removable element, comprising;

a removable element, said removable element having a different thickness than the business form assembly;

a plurality of business form assemblies, each of said assemblies having a first and second portion joined to one another by a first pattern of material and one of said first and second portions having at least a second pattern of material that forms a plurality of leveling aids to create a substantially lay flat business form assembly;

said first and second patterns of material along with said at least one removable element cooperate to create a substantially planar assembly; and

wherein said plurality of business form assemblies forms a square, cube or rectangular shaped stack ranging from 10 to about 10,000 assemblies.

25. (Original) A stack of business form assemblies as recited in claim 24, wherein said material is selected from a group including glassine, machine glazed paper, highly calendared paper, wax or starch based coatings, silicone and combinations thereof.

26. (Previously Presented) A stack of business form assemblies as recited in claim 24, wherein said first and second pattern of material may be provided in a format selected from a group including continuous, discontinuous, segmented, regular, irregular and combinations thereof.

27. (Previously Presented) A stack of business form assemblies as recited in claim 24, wherein said first and second patterns of material creates reduced surface affinity between successive form assemblies.

28. (Original) A stack of business form assemblies as recited in claim 24, wherein said removable element is selected from a group including cards, tags, coins, chips, labels and combinations thereof.

29. (Cancelled).

30. (Cancelled).

31. (Cancelled).

32. (Cancelled).